

**19<sup>th</sup> NATIONAL CERTIFICATION EXAMINATION  
FOR  
ENERGY MANAGERS & ENERGY AUDITORS – SEPTEMBER, 2018  
PAPER – 3 : ENERGY EFFICIENCY IN ELECTRICAL UTILITIES**

**Section – I: OBJECTIVE TYPE****Marks: 50 x 1 = 50**

- (i) Answer all **50** questions  
(ii) Each question carries **One** mark  
(iii) Please hatch the appropriate oval in the OMR answer sheet with **HB pencil only**, as per instructions

1. Which of the following incandescent bulbs will have the least resistance ? a) 220 V, 60 W c) 115 V, 60 W b) 220 V, 100 W d) <b>115 V, 100 W</b>
2. In a rolling mill, the loading on the transformer was 1200 kVA with the power factor of 0.86. The plant improved the power factor to 0.98 by adding capacitors. What is the reduction in kVA ? a) 144 c) 171 b) <b>147</b> d) 163.3
3. A 22 kW, 415 V, 45 A, 0.8 pf, 1475 rpm, 4 pole 3 phase induction motor operating at 420 V, 40 A and 0.8 pf. What will be the motor efficiency? a) <b>85.0 %</b> c) 89.9 % b) 94.5 % d) None of the above
4. The purpose of inter-cooling in a multistage compressor is to a) Increase the pressure of air c) Separate moisture and oil vapour b) <b>Reduce the work of compression</b> d) None of the above
5. One ton of refrigeration is not equal to_____. a) 3024 kCal/hr c) 12000 Btu/hr b) 3.51 kW d) <b>860 kCal/hr</b>
6. If two identical pumps operate in series, their shut-off head is a) Not affected c) <b>Doubled</b> b) More than double d) Less than double
7. Which of the following is not a part of vapour compression refrigeration cycle ? a) Compressor c) Condenser b) Evaporator d) <b>Generator</b>
8. If the power consumed by an air conditioner compressor is 1.7 kW per ton of refrigeration, then its energy efficiency ratio (Watt/Watt) is _____. a) 1.7 c) 0.59 b) <b>2.1</b> d) None of the above

9. The adsorption material used in an adsorption air dryer is	a) Calcium chloride	b) Magnesium chloride
	c) <b>Activated alumina</b>	d) Potassium chloride
10. The cooling tower size is _____ to the entering Wet Bulb Temperature (WBT), when the heat load, range and approach are constant.	a) Directly proportional	b) <b>Inversely proportional</b>
	c) Constant	d) None of above
11. The T5, T8 and T12 fluorescent tube light are categorized based on	a) <b>Diameter of the tube</b>	b) Length of the tube
	c) Both diameter and length of the tube	d) Power consumption
12. If the wet bulb temperature of air is 38 °C, then it's relative humidity is _____%.	a) 38 %	b) 90 %
	c) 100 %	d) <b>Insufficient data</b>
13. The hydraulic power in a pumping system depends on	a) Pump efficiency	b) Motor efficiency
	c) Both motor and pump efficiency	d) <b>None of the above</b>
14. Small diameter by-pass lines are installed in pumps sometimes to _____.	a) Save energy	b) Control pump delivery head
	c) <b>Prevent pump running at zero flow</b>	d) Reduce pump power consumption
15. It is acceptable to run pumps in parallel provided their _____ are similar	a) Suction heads	b) Discharge heads
	c) <b>Closed valve heads</b>	d) Total head at full flow
16. L / G ratio in a cooling tower is the ratio of _____.	a) Length and girth	b) Length and Temperature gradient
	c) <b>Water flow rate and air mass flow rate</b>	d) Air mass flow rate and water flow rate
17. Fiberglass Reinforced Plastic (FRP) fans consume less energy than aluminum fans because	a) They are lighter	b) <b>They have better efficiencies</b>
	c) They encounter less system resistance	d) They deliver less air flow
18. Ratio of luminous flux (lumen) emitted by a lamp to the power consumed (watt) by the lamp is called	a) Luminous intensity	b) <b>Luminous efficacy</b>
	c) Reflectance	d) Luminance
19. Illuminance of a surface is expressed in	a) Radians	b) <b>Lux</b>
	c) Lumens	d) LPD

20. Use of soft starters for induction motors results in	a) <b><u>Lower mechanical stress</u></b>	b) Lower power factor
	c) Higher maximum demand	d) All the above
21. The Energy Performance Index (EPI) of a building as per Energy Conservation Building Code (ECBC) and as defined in the Energy Conservation Act, 2001 is:	a) <b><u>kWh per square meter per year</u></b>	b) kWh per square meter
	c) kW per square meter	d) kWh per year
22. Energy Conservation Act covers buildings having a connected load of	a) <b><u>100 kW and above</u></b>	b) 100 kVA and above
	c) 500 kW and above	d) All buildings with HT connection
23. In a solar PV system the conversion from DC to AC is carried out by	a) Converter	b) Charger
	c) Battery	d) <b><u>Inverter</u></b>
24. The inlet air temperature to a two stage reciprocating air compressor is 35 °C. At which of the following 2 <sup>nd</sup> stage inlet temperature's the compressor will consume least power ?	a) 75 °C	b) 65 °C
	c) 60 °C	d) <b><u>50 °C</u></b>
25. A fan is drawing 16 kW at 800 RPM. If the speed is reduced to 600 RPM then the power drawn by the fan would be	a) 12 kW	b) 9 kW
	c) <b><u>6.75 kW</u></b>	d) None of the above
26. In which of the following fans air enters and leaves the fan with no change in direction ?	a) Forward curved	b) Backward curved
	c) Radial	d) <b><u>Propeller</u></b>
27. Increasing the Cycles of Concentration (C.O.C) of circulating water in a cooling tower, the blow down quantity will	a) Increase	b) <b><u>Decrease</u></b>
	c) Not change	d) None of the above
28. _____ can be achieved using infrared, acoustic, ultrasonic or microwave sensors for energy efficient lighting control.	a) Time-based control	b) Daylight-linked control
	c) <b><u>Occupancy-linked control</u></b>	d) Localized switching
29. The 5 <sup>th</sup> and 7 <sup>th</sup> harmonic in a 50 Hz power supply system will have:	a) Voltage and current distortions with 55 Hz & 57 Hz	
	b) Voltage and current distortions with 500 Hz & 700 Hz	
	c) <b><u>Voltage and current distortions with 250 Hz &amp; 350 Hz</u></b>	

d) No voltage and current distortion at all	
30. A 7.5 kW, 415 V, 15 A, 970 RPM, 3 phase rated induction motor with full load efficiency of 86 % draws 7.5 A and 3.23 kW of input power. The percentage loading of the motor is about	
a) <b>37 %</b>	b) 43 %
c) 50 %	d) None of the above
31. A two pole induction motor operating at 50 Hz, with 1 % slip will run at an actual speed of	
a) 3000 RPM	b) 3030 RPM
c) <b>2970 RPM</b>	d) None of the above
32. The value, by which the pressure in the pump suction exceeds the liquid vapour pressure, is expressed as	
a) <b>Net positive suction head available</b>	b) Static head
c) Dynamic head	d) Suction head
33. Which of the following ambient conditions will evaporate minimum amount of water in a cooling tower ?	
a) 35 °C DBT and 30 °C WBT	b) 38 °C DBT and 31 °C WBT
c) <b>38 °C DBT and 37 °C WBT</b>	d) 35 °C DBT and 29 °C WBT
34. A fan is operating at 970 RPM developing a flow of 3000 Nm <sup>3</sup> /hour at a static pressure of 650 mmWC. If the speed is reduced to 700 RPM, the static pressure (mmWC) developed will be	
a) 244.3	b) 650
c) 469	d) <b>None of the above</b>
35. Select the incorrect statement:	
a) Transformers operating near saturation level create harmonics	
b) <b>Devices that draw sinusoidal currents when a sinusoidal voltage is applied create harmonics</b>	
c) Harmonics are multiples of the supply frequency	
d) Harmonics occur as spikes at intervals which are multiples of the supply frequency	
36. The illuminance is 10 lm/m <sup>2</sup> from a lamp at 1 meter distance. The illuminance at half the distance will be	
a) <b>40 lm/m<sup>2</sup></b>	b) 10 lm/m <sup>2</sup>
c) 5 lm/m <sup>2</sup>	d) None of the above
37. In an engine room 15 m long, 10 m wide and 4 m high, ventilation requirement in m <sup>3</sup> /hr for 20 air changes/hr is	
a) 6000	b) 9000
c) <b>12000</b>	d) None of the above

38. A package air conditioner of 5 TR capacity delivers a cooling effect of 4 TR. If Energy Efficiency Ratio (W/W) is 2.90, the power in kW drawn by compressor would be:	a) <b>4.84</b>	b) 1.38
	c) 1.724	d) None of the above
39. A 5 kVAr, 415 V rated power factor capacitor was found to be having 5.5 kVAr operating capacity. The operating supply voltage at the same supply frequency would be approximately.	a) 400 V	b) 415 V
	c) <b>435 V</b>	d) None of the above
40. The Solar Heat Gain Coefficient (SHGC) of window of a building is 0.30. This means that	a) The window allows 70 % of the sun's heat to pass through into interior of the buildings	
	b) <b>The window allows 30 % of the sun's heat to pass through into the building interior</b>	
	c) 70 % of the sun's heat is incident on the window	
	d) The window reflects back to exterior a minimum of 30 % of the sun's heat	
41. The most energy intensive heat transfer loop of a vapour compression refrigeration system is:	a) Indoor air loop	b) Chilled water loop
	c) Refrigerant loop	d) <b>Condenser water loop</b>
42. One of the thermal power plants operating with 2 nos. of 500 MW units has reported the operating heat rate of 11250 kJ/kWh. The Plant Load Factor (PLF) of the power plant is 73 %. The operating efficiency of the power plant will be	a) 38 %	b) 35 %
	c) 30 %	d) <b>32 %</b>
43. Aggregate Technical & Commercial loss in distribution system covers	a) I <sup>2</sup> R losses of all transformers	b) Transmission & distribution loss
	c) Only transmission losses	d) <b>Energy and monetary loss</b>
44. The power measured in a boiler ID fan is 52 kW operating at 49 Hz. As an energy conservation measure the Variable Frequency Drive (VFD) was installed and the fan was operated at 34 Hz. The estimated power savings will be	a) 36 kW	b) 17.2 kW
	c) <b>34.7 kW</b>	d) 35.7 kW
45. The isothermal power of a 500 CFM air compressor is 72 kW and the efficiency is 78 %. The actual power drawn by the compressor will be	a) 56 kW	b) <b>92 kW</b>
	c) 72 kW	d) None of the above
46. A heat pump used in a heat recovery application extracts 66220 kcal/hr and the power consumed by the heat pump is 23 kW. The estimated heat supplied by the heat pump is	a) 2916 kcal/hr	b) 47300 kcal/hr
	c) 86860 kcal/hr	d) <b>86000 kcal/hr</b>

47. A coal fired boiler primary air fan is maintaining a velocity pressure of 70 mmWC and the air temperature is 38°C. The density of the air is 1.135 kg/m <sup>3</sup> and the pitot tube constant is 0.85. The velocity of air in m/sec will be a) 25.6 b) <b>29.56</b> c) 28.67 d) None of the above
48. A two stage air compressor drawing 75 kW has heat rejection of 862 kCal/kWh. The required capacity of the cooling tower when the operating temperature difference of 5 °C will be _____TR. a) <b>21.55</b> b) 107.5 c) 22.93 d) 57.4
49. The star rating scheme of Fluorescent Tube light as per BEE Standards & Labelling Scheme is based on a) Lumen Output b) Lux per Watt c) Lux per Watt per m <sup>2</sup> d) <b>Lumen per Watt at different operating hours</b>
50. A pump with 230 mm diameter impeller is delivering a flow of 150 m <sup>3</sup> /hr. If the flow is to be reduced to 110 m <sup>3</sup> /hr by trimming the impeller, what should be the approximate impeller size? a) 195 mm b) 175 mm c) <b>169 mm</b> d) 207 mm

----- End of Section - I -----

**Section – II: SHORT DESCRIPTIVE QUESTIONS**

**Marks: 8 x 5 = 40**

- (i) Section II contains **Eight** questions (S1- S8)  
(ii) Each question carries **Five** marks

S-1	The operating data of an induced draft-cooling tower is as follows: Observed range : 8 °C. Cooling water flow rate : 12,500 m <sup>3</sup> /hr Drift loss : 0.1 % of circulation rate Wet Bulb Temperature : 27 °C Ambient Dry Bulb Temperature : 35 °C Effectiveness : 67 % Cycle of Concentration : 3 Estimate the evaporation loss; make up water requirement and TR load of cooling tower.
Ans	Evaporation loss = $0.00085 \times 1.8 \times 12500 \times 8 = 153 \text{ m}^3/\text{hr}$ Blow Down = $153 / (3-1) = 76.5 \text{ m}^3/\text{hr}$ Make up = $153 + 76.5 + (12500 \times 0.001) = 242 \text{ m}^3/\text{hr}$ Heat load = $12500 \times 1000 \times 8 / 3024 = 33069 \text{ TR}$

S-2	A plant is operating a chilled water system always at full load. The chilled water inlet and outlet temperatures are 12 °C and 7 °C respectively. The chilled water pump discharge pressure is 3.6 kg/cm <sup>2</sup> g and the suction is 5 meters above the pump centerline. The power drawn by the chilled water pump's motor is 70 kW and an efficiency of 90 %. The chilled water pump efficiency at the operating point from pump characteristic curve is 60 %. Find out the operating refrigeration load in TR.																
Ans	<table border="1" data-bbox="288 394 1402 674"> <tr> <td>Total head</td> <td>36 – 5 = 31 m</td> </tr> <tr> <td>Pump shaft power</td> <td>70 x 0.9</td> </tr> <tr> <td></td> <td>63 kW</td> </tr> <tr> <td>Flow rate</td> <td>(63 x 1000) X 0.6 / 31 x 1000 x 9.81</td> </tr> <tr> <td></td> <td>0.124297 m<sup>3</sup>/s</td> </tr> <tr> <td></td> <td>447.5 m<sup>3</sup>/hr</td> </tr> <tr> <td>Refrigeration load</td> <td>(447500 x 5) / 3024</td> </tr> <tr> <td></td> <td>740 TR</td> </tr> </table>	Total head	36 – 5 = 31 m	Pump shaft power	70 x 0.9		63 kW	Flow rate	(63 x 1000) X 0.6 / 31 x 1000 x 9.81		0.124297 m <sup>3</sup> /s		447.5 m <sup>3</sup> /hr	Refrigeration load	(447500 x 5) / 3024		740 TR
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S-3	In an air washer of a textile humidification system with an airflow of 3000 m <sup>3</sup> /h at 25 °C and 10 % relative humidity is humidified to 60 % relative humidity by adding water through spray nozzles. The specific humidity of air at inlet and outlet are 0.002 kg/kg of dry air and 0.0062 kg/kg of dry air respectively. The density of air at 25 °C is 1.184 kg/m <sup>3</sup> . Calculate the amount of water required in kg/hr.																
Ans	<p>The amount of water required:</p> $mw = v \rho (\omega_{out} - \omega_{in})$ $= 3000 \times 1.184 \times (0.0062 - 0.002)$ $= 14.9 \text{ kg/h}$																
S-4	In a Thermal Power Station, the steam input to a turbine operating on a fully condensing mode is 100 TPH. The heat rejection requirement of the steam turbine condenser is 555 kcal/kg of steam condensed. The temperature of cooling water at the inlet and outlet of the turbine condenser is 27 °C and 37 °C respectively. Find out the circulating cooling water flow.																
Ans	<p>The quantum of heat rejected in the turbine condenser</p> $= \text{Quantum of steam condensed (kg)} \times \text{heat rejection (kcal/kg)}$ $= 100,000 \times 555 = 55.5 \text{ Million kcal/h.}$ <p>Heat gained by circulating cooling water = Heat rejected in the condenser</p> $\text{Circulating cooling water flow}$ $= 100,000 \times 555 / (37-27) \times \text{specific heat (1)}$ $= 5550 \text{ m}^3/\text{hr}$																
S-5	List any five benefits of power factor improvement in an industrial power distribution system																
Ans	Refer Guide Book No 3, Chapter 1, Page No 11																
S-6	<p>During the performance evaluation of a DG set, the following parameters were noted</p> <table border="1" data-bbox="328 1861 1358 2069"> <tr> <td>Capacity of DG set</td> <td>1500</td> <td>kVA</td> </tr> <tr> <td>Test duration</td> <td>36</td> <td>minutes</td> </tr> <tr> <td>Units generated</td> <td>442</td> <td>kWh</td> </tr> </table>	Capacity of DG set	1500	kVA	Test duration	36	minutes	Units generated	442	kWh							
Capacity of DG set	1500	kVA															
Test duration	36	minutes															
Units generated	442	kWh															

Average Power factor	0.92	pf
Length of diesel tank	90	cm
Width of diesel tank	90	cm
Height of the diesel tank	90	cm
Initial tank dip level (from top)	63	cm
Final tank dip level (from top)	79	cm

**Calculate the following:**

1. Diesel consumption (Litres) (1 Mark)
2. Average load (kW) (1 Mark)
3. Percentage Loading (%) (2 Marks)
4. Specific power generation (kWh/Litre) (1 Mark)

Ans	1. Diesel Consumption = $0.9 \times 0.9 \times 0.16$ = 129.6 Liters
	2. Average load (kW) = $(442/36) \times 60$ = 736.7 kW
	3. Percentage Loading (%) = $(736.7 / .92) / 1500$ = 53%
	4. Specific power generation (kWh/Litre) = $(442 / 129.6)$ = 3.41 kWh/Litre

S-7	How does a motor lose its efficiency upon rewinding?(2.5 Marks) What two parameters will indicate the efficacy of the rewinding? (2.5 Marks)
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Ans	Refer Guide Book No 3, Chapter 2, Page No 61
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S-8	A medium sized engineering industry has installed two 480 CFM screw compressors, A & B. Compressor-A is operating at full load and Compressor-B is running in load - unload condition. The load power of both the compressor is 74 kW and the unload power of the Compressor-B is 26 kW. Both the compressors are operated during working day. The percentage loading of the Compressor-B during working day is 64 %. After arresting the leakage in the system the loading of the compressor was found to be 35 %. Estimate the energy savings per day.
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Ans	<p><b>Existing Case:</b></p> <p>Energy consumed per hour by Compressor -A= 74 kW</p> <p>Energy consumed per hour by Compressor -B= <math>0.64 \times 74 + 0.36 \times 26 = 56.72</math> kW</p> <p>Total energy consumed (Compressor A&amp; B) = <math>74 + 56.72 = 130.72</math> kW/hr</p> <p>Energy consumed per day= <math>130.72 \times 24</math> hrs = 3137.3 kWh/day</p> <p><b>Leakage Calculation:</b></p> <p>Energy consumed per hour by Compressor -B= <math>0.64 \times 74 + 0.36 \times 26 = 56.72</math> kW</p> <p>Energy consumed per hour by Compressor -B= <math>0.35 \times 74 + 0.65 \times 26 = 42.8</math> kW</p> <p>Difference in power consumption = <math>56.72 - 42.8 = 13.92</math> kW/hr</p> <p>Savings by arresting leakage per day= <math>13.92 \times 24 = 334</math> kWh/day</p>
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----- End of Section - II -----

**Section - III: LONG DESCRIPTIVE QUESTIONS**

**Marks: 6 x 10 = 60**

- (i) Section III contains **Six** questions (L1- L6)
- (ii) Each question carries **Ten** marks

L-1 A food processing plant has a contract demand of 2500 kVA with the power supply company. The average maximum demand of the plant is 2000 kVA at a power factor of 0.95. The maximum demand is billed at the rate of Rs.300/kVA. The minimum billable maximum demand is 75 % of the contract demand. An incentive of 0.5 % reduction in energy charges component of electricity bill are provided for every 0.01 increase in power factor over and above 0.95. The average energy charge component of the electricity bill per month for the company is Rs.10 lakhs. The plant decides to improve the power factor to unity. Determine the power factor capacitor kVAR required, annual reduction in maximum demand charges and energy charge component. What will be the simple payback period if the cost of power factor capacitors is Rs.800/kVAR ?

Ans	kW drawn	$2000 \times 0.95 = 1900 \text{ kW}$
	Kvar required to improve power factor from 0.95 to 1	$\text{kW} (\tan \theta_1 - \tan \theta_2)$
		$\text{kW} (\tan (\cos^{-1}0.95) - \tan (\cos^{-1}1))$
		$1900 (\tan (\cos^{-1}0.95) - \tan (\cos^{-1}1))$
		$1900 (0.329 - 0)$
		625 kVAR
	Cost of capacitors @Rs.800/kVAR	Rs.5,00,000
	Maximum demand at unity power factor	$1900/1 = 1900 \text{ kVA}$
	75 % of contract demand	1875 kVA
	Reduction in Demand charges	$100 \text{ kVA} \times \text{Rs.}300$
		$\text{Rs.}30000 \times 12$
		Rs.3,60,000
	Percentage reduction in energy charge from 0.95 to 1 @ 0.5 % for every 0.01 increase	2.5 %
	Monthly energy cost component of the bill	Rs.10,00,000
	Reduction in energy cost component	$10,00,000 \times (2.5/100)$
		Rs.25,000/month
	Annual reduction	$\text{Rs.}25,000 \times 12$
		Rs.3,00,000
	Savings in electricity bill	Rs.6,60,000
	Investment	Rs.5,00,000
Payback period	$5,00,000/6,60,000$	
	0.76 years or 9 months	

L-2 Write short notes on the following with respect to the compressed air system :  
(each carries 2.5 Marks)

- Refrigeration drier
- Heat of compression drier
- Role of air receiver
- Dew point

**a) Refer Guide Book No 3, Chapter 3, Page No 94**  
**b) Refer Guide Book No 3, Chapter 3, Page No 95**  
**c) Refer Guide Book No 3, Chapter 3, Page No 97**  
**d) Refer Guide Book No 3, Chapter 3, Page No 93**

L-3 In a boiler, the forced draught fan develops a total static pressure of 300 mmWC. Determine the shaft power (in kW) required to drive the fan if 10,000 kg of coal is burnt per hour with 13 kg of air per kg of coal burnt. The boiler house temperature is 20 °C and static efficiency of the fan is 80 %.

The operating air density may be calculated from the following:

$R = 847.84 \text{ mmWC m}^3/\text{kg mole K}$  and Molecular weight of air,  $M = 28.92 \text{ kg/kg mole}$ .

Total Pressure = 300 mm of WC

Mass of air handled,  $m = 10000 \times 13 / 3600 = 36.11 \text{ kg/s}$

Atmospheric pressure,  $P = 1 \text{ kg/cm}^2 = 10 \text{ mtr of WC} = 10,000 \text{ mm of WC}$ .

Temperature  $T = 20 + 273 = 293 \text{ K}$

Gas Constant for air,  $R = 847.84 \text{ mm WC m}^3/\text{kg mole K}$

Molecular weight of air,  $M = 28.92 \text{ kg/kg mole}$

Density,  $\text{kg/m}^3 = (P \times M) / (R \times T) = (10000 \times 28.92) / (847.84 \times 293)$   
 $= 1.164 \text{ kg/m}^3$

Volume in  $\text{m}^3/\text{s} = \text{mass (kg/s)} / \text{density (kg/m}^3)$   
 $= 36.11 / 1.164$   
 $= 31.02 \text{ m}^3/\text{s}$

Power to fan shaft, kW  
 $= [\text{Volume (m}^3/\text{s)} \times \text{Total pressure (mm of WC)}] / [102 \times \text{fan efficiency}]$   
 $= [31.02 \times 300] / [102 \times 0.8]$   
 $= 114 \text{ kW}$

L-4 A 7.5 TR package air conditioner is provided for a UPS room for removing the heat generated from the UPS of rated capacity 40 kVA. The following parameters were noticed while performing the assessment of the total system.

UPS Parameters:

Rating		Input Power (kW)	Output Power (kW)
40 kVA	On Load (16 hrs)	11.94	8.61
	No Load (8 hrs)	1.16	0.00

Air conditioner parameters:

Installed capacity of Air conditioner	7.5	TR
Outdoor unit (condenser) air velocity	6.1	m/s
Radius of the fan opening at the point of velocity measurement in outdoor unit	0.30	M
Air Density	1.174	kg/m <sup>3</sup>
Ambient temperature	305	°K
Temperature of hot air (condenser outlet)	313.5	°K
Specific heat of air	1.009	kJ/kg K



40 kVA	On Load (16hrs)	11.94	8.61	3.33	0.80	2880	0.95	15.2	
	No Load (8hrs)	1.16	0	1.16	0.28	1008	0.33	2.64	
<b>Total</b>									17.84

The savings that can be achieved by providing clean, cool and dust free environment for UPS operation is given below.

AC Load generated by UPS/ day = 17.84 TR

Power taken by AC to generate 17.82 TR at 1.52 kW/ TR = 27.12 kW

Annual energy savings at 300 days of operation = 8136 kWh

Cost of power = Rs.8/ kWh

Annual Cost Savings = **Rs.65,088/-**

L-5

One of the textile processing plants has installed two numbers of 6 MW gas turbines and also Heat Recovery Steam Generator (HRSG) to generate steam from the hot gases. The steam generated from HRSG is utilized for process steam requirement and also for 500 TR Vapour Absorption Machine (VAM). The VAM consumes 4.4 kg steam per TR and is operated at full load.

Due to increase in gas price the plant has stopped gas turbine operations and avails power supply from the grid. To meet the steam requirement the plant has installed two numbers of 10 TPH Agro Waste Boilers and steam is supplied to the process plant as well as to VAM machine. The average cost of steam is Rs.1200/- per ton from agro waste boiler. The plant operates for 7000 hours in a year.

The management is planning to replace the VAM chillers by electrical centrifugal chiller which will operate at 0.7 kW/TR.

Compare the annual operating costs of electrical chiller and VAM. The cost of grid power is Rs 6.12/kWh. Consider all the other auxiliary power remains same in both the cases.

Do you agree with the management decision of operating VAM machine for chilling requirements?

Ans

Capacity of VAM Machine = 500 TR  
 Steam required/TR = 4.4 Kg/TR  
 Total Steam requirement = 500 X 4.4 = 2200 Kg/hr = 2.2 TPH  
 Cost of steam from Agro Boiler = 2.2 X 1200 = Rs 2640 / hr

Power consumed by electric chiller = 0.7 X 500 = 350 kW  
 Cost of electricity = Rs 6.12/kWh  
 Operating cost of electric chiller = 350 x 6.12 = Rs 2142

Savings by Electric chiller = 2640- 2142 = Rs.498/ hr  
 Annual operating savings = 7000 X 498 = Rs 34,86,000/-

**Disagree with the management decision.**

L-6	<p>A distribution company has taken initiatives to reduce Aggregate Technical &amp; Commercial (AT &amp; C) loss in their network. The energy supplied, received and revenue details are given below :</p> <p style="margin-left: 40px;">Input energy = 60 MU</p> <p style="margin-left: 40px;">Metered Billed Energy = 43 MU</p> <p style="margin-left: 40px;">Average Billing = 3 MU</p> <p style="margin-left: 40px;">Amount Billed = Rs. 540 Million</p> <p style="margin-left: 40px;">Arrears collected = Rs. 80 Million</p> <p style="margin-left: 40px;">Amount received = Rs. 470 Million</p> <p>a) Estimate the following : (each carries 2.5 Marks)</p> <p style="margin-left: 40px;">i) AT &amp; C loss in % and revenue realized in Rs. /kWh</p> <p style="margin-left: 80px;">ii) Revenue loss per kwh and monthly loss, if the purchased energy cost is Rs. 8.10/kWh</p> <p>b) List five measures to reduce commercial loss in the network (5 Marks)</p>
Ans	<p>a)</p> <p>Billing efficiency = <math>(43+3) / 60 \times 100 = 76.7 \%</math></p> <p>Collection efficiency = <math>((470-80)/540) \times 100 = 72.2 \%</math></p> <p>AT&amp;C Loss = <math>1 - (\text{Billing efficiency} \times \text{Collection Efficiency}) \times 100</math></p> <p style="margin-left: 40px;">= <math>1 - (0.767 \times 0.722) \times 100 = \mathbf{44.62 \%</math></p> <p>Revenue realised / kwh = <math>(470-80)/60 = \text{Rs } 6.5/\text{kWh}</math></p> <p>Revenue loss / kwh = <math>\text{Rs } 8.10 - 6.5 = \text{Rs. } 1.6/\text{kWh}</math></p> <p>Monthly Revenue loss = <math>60 \times 1.6 = \mathbf{Rs } 96 \text{ Million or (Rs.9,60,00,000/-)}</math></p> <p>b) Few measures to reduce commercial losses in distribution system include:</p> <p style="text-align: center;"><b>Refer Guide Book No 3, Chapter 1, Page No 27</b></p>

----- End of Section - III -----