

8.	In electrical distribution system, commercial loss covers discrepancies due to _____. a) Meter Reading b) Metering c) Collection Efficiency d) All of the above
9.	Which of the following parameters is not required for evaluating volumetric efficiency of reciprocating air compressor? a) Power input b) FAD c) Cylinder Stroke d) Cylinder bore
10.	_____ is not used for speed control. a) Variable Frequency drive b) Soft starter c) Hydraulic coupling d) Eddy current drives
11.	When compared to standard motors, energy efficient motors will have _____. a) Higher slip b) Higher starting torque c) Lower No load current d) All the above
12.	For a given air requirement, providing higher volume air receiver will _____. a) Increase energy consumption b) Reduce energy consumption c) Reduce Unload Power d) Reduce Pressure fluctuations
13.	Harmonics generation will be more in _____. a. Inverter drives b. LED Lamps c. Transformers d. Resistance heaters
14.	Thermal Power Plant efficiency is low due to _____. a) Higher steam Pressure b) Higher superheat temperature c) Low GCV coal d) Higher Heat loss in condenser
15.	Among the following, _____ has highest design efficiency. a) High tension motors b) Power transformers c) Alternators d) Electric melting furnaces
16.	The difference between wet bulb temperature and cooling water inlet temperature in a cooling tower is called _____. a) Approach b) Range c) Effectiveness d) None of the above
17.	Technical loss in a distribution system can be reduced by _____. a) Maintaining low HT/LT ratio b) Accurate meter reading c) High voltage supply to consumers d) Improving Collection Efficiency
18.	Pressure drop can be reduced in a compressed air distribution line by providing _____.

28.	In an electrical power system, transmission efficiency increases as _____. a) <u>both voltage and power factor increases</u> b) both voltage and power factor decrease c) voltage increases but power factor decreases d) Voltage decreases but power factor increases.
29.	Which of the following is expressed in terms of percentage? a) Absolute humidity b) <u>Relative humidity</u> c) Specific Gravity d) All of the above
30.	Which among the following is one of the parameters used to classify fans, blowers & Compressors? a) Volume flow rate b) Mass flow rate c) <u>Specific ratio</u> d) None of the above
31.	What is the function of drift eliminators in cooling towers? a) maximize water and air contact b) <u>capture water droplets escaping with air stream</u> c) enables entry of air to the cooling tower d) eliminates uneven distribution of water into the cooling tower
32.	Which of the following statements is not true regarding centrifugal pumps? a) Flow is zero at shut off head b) Maximum efficiency will be at design rated flow of the pump c) Head decreases with increase in flow d) <u>Power increases with throttling</u>
33.	Which of the following is not true with respect to Color Rendering Index (CRI)? a) The CRI is expressed in a relative scale ranging from 0 -100. b) CRI indicates, how perceived colors match with actual colors. c) <u>LED lamps are having comparatively higher CRI than Incandescent Lamps.</u> d) The higher the color rendering index, the less color shift or distortion occurs
34.	Flow control with _____ in a fan system will not change the fan characteristic curve. a) Inlet guide vane b) speed change with variable frequency drive c) speed change with hydraulic coupling d) <u>discharge damper</u>
35.	The primary purpose of inter-cooling in a multistage compressor is to _____. a) remove the moisture in the air b) <u>reduce the work of compression</u> c) separate moisture and oil vapour

	d) none of the above
36.	Illuminance of a surface is expressed in _____ a) radians b) lux c) lumens d) LPD
37.	A pump discharge has to be reduced from 120 m ³ /hr to 110 m ³ /hr by trimming the impeller. What should be the percentage reduction in impeller size? a) 10.52 % b) 8.34% c) 9.7 1% d) 17.1%
38.	Which of the following power plants has the highest efficiency? a) Open cycle Gas Turbine b) Diesel Engine c) Combined cycle gas turbine d) Conventional coal plants
39.	COP of a single effect absorption refrigeration system is likely to be in the range of _____ a) 0.6 to 0.7 b) 1 to 1.2 c) 1.5 to 2 d) 3.0 to 4.0
40.	If 30240 kcal of heat is removed from a room every hour then the refrigeration tonnage will be nearly equal to _____. a) 30.24TR b) 3.024TR c) 1TR d) 10 TR
41.	HVDS (High Voltage Distribution System) is preferred to _____ a) Reduce technical loss in distribution system b) Reduce commercial loss in distribution system c) Reduce capital investment d) Reduce energy bill for the end consumer
42.	When evaporator temperature is reduced, _____ a) refrigeration capacity increases b) refrigeration capacity decreases c) specific power consumption remains same d) condenser load increases
43.	A 4 pole 50 Hz induction motor is running at 1470 rpm. What is the slip value? a) 0.2 b) 0.02 c) 0.04 d) 0.4
44.	The basic function of an air dryer in an air compressor is to a) Prevent dust from entering the compressor b) Remove moisture before the intercooler c) Remove moisture in compressor suction d) Remove moisture in air supplied to the plants
45.	Power factor is highest in the case of _____ a) Sodium vapour lamps b) Induction lamps c) LED Lamps d) Incandescent lamps

Section – II: SHORT DESCRIPTIVE QUESTIONS

Marks: 8 x 5 = 40

- (i) Answer all **Eight** questions
(ii) Each question carries **Five** marks

S-1	<p>One of the Machining centres has installed 2 No's of 270 cfm compressors for pneumatic operation and also for cleaning operation of components after machining. The compressors are operated at 7 kg/cm²(g) and are on-load for 80 % of the time. The load Power and the un-load Power of each 270 cfm compressor is, 40 kW and 15 kW respectively. The energy audit estimated that cleaning air requirement is 60% of the air generated.</p> <p>Calculate the daily energy consumption for cleaning air alone, assuming continuous operation of the compressor.</p>
	<p>Ans :</p> <p>Compressor capacity = 270 cfm % Loading = 80 % Air Delivered by 2 compressors = (270 X 0.80 x 2) = 432 cfm Loading Power drawn by the compressors = (40 + 40) = 80 kW Un-Loading power drawn by the compressors = (15 + 15) = 30 kW</p> <p>Average kW drawn by the compressors = $[(80 \times (0.8 \times 24)) + (30 \times (0.2 \times 24))]/(24)$ = 70 kW</p> <p>SEC of compressor = (70/432) = 0.162 kW/cfm</p> <p>Cleaning air consumption at 7 Kg/cm² = (60 % of generation) = (0.60 x 432) = 259 cfm</p> <p>Energy requirement for Cleaning air per day = (259 x 0.162 x 24) = 1007 kWh/day</p> <p>(or) Alternate Solution</p> <p style="text-align: right;">= (Load Power x load time) + (Unload Power x Unload time) = (40 x 0.8) + (15 x 0.2) = 32+3 = 35 KW</p> <p>Average KW drawn by the compressors = 35 x 2 = 70 KW</p> <p>Energy requirement for Cleaning air per day = (70 kW x 0.6) x 24 = 1008 kWh/day</p>
S-2	In a pharmaceutical industry a centrifugal pump is pumping 80 m ³ /hr of water into a pressurized

container. The container pressure is 3 kg/cm²(g). The discharge head of the pump is 5 kg/cm²(g) and water level is 5 meters below the pump central line. If the power drawn by the motor is 22 kW, find out the pump efficiency. Assume motor efficiency as 90% and the water density as 1000 kg/m³.

S-2-Sol

Ans:

Sl. No.	Parameter	Process	Value
1	Water Flow Rate (m ³ /hr)	given	80
2	Discharge Head (meters)	given	50
3	Suction Head (meter)	given	-5
4	Power input to Motor (kW)	given	22
5	Motor Efficiency	given	90%
6	Power Input to Pump (kW)	Sl. 4* Sl. 5	=22 x 0.9 = 19.8
7	Liquid kW	(Sl. 1/3600)*((Sl. 2*10) - Sl. 3)*9.81	= (80/3600) x (50 - (-5)) x 9.81=11.98
8	Pump Efficiency	Sl. 7 / Sl. 6	60.56%

S3 A refrigeration system designed with 10 TR AHU is operating at 8.25 TR. The measured air parameters are given below:

Inlet enthalpy = 10.26 kcal/kg
 Outlet enthalpy = 7.26 kcal/kg.
 Specific volume of air = 0.83 m³/kg

Calculate the volume of air in m³/hr handled by AHU.

Ans :

Cooling delivered (TR) = (Difference in enthalpy) x (Volume of air / sp. volume x 3024)
 = (Hi – Ho) x V / (v x 3024)

Volume of air handled by AHU = (TR x v x 3024 / (Hi – Ho))
 = ((8.25 x 0.83 x 3024) / (10.26-7.26))
 = **6903 m³/hr**

S4 A fan is designed for 1300 m³/hr, 50 Hz and drawing 3 kW. If the fan is operated with VFD at 37 Hz for 6000 hours, calculate the velocity of air, when air is supplied through 150 mm diameter duct and the annual energy savings.

Ans :

Power Drawn at 50 HZ = 3 kW
 Operating frequency = 37 Hz
 Flow at 37 Hz = 1300 x (37 / 50)
 = 962 m³/hr
 Diameter of the duct = 150 mm
 Area of the duct = 0.0177 m²

	<p>Velocity of the air in the duct $= [(962 / 3600)] / [(0.0177)]$ $= 15.09 \text{ m/s}$</p> <p>Power consumption with 37 Hz $= (37/50)^3 \times 3$ $= 1.22 \text{ kW}$</p> <p>Annual Energy Savings for 6000 hours operation $= 6000 \times (3 - 1.22)$ $= \mathbf{10,680 \text{ kWh}}$</p>
S5	<p>A foundry unit draws power to the tune of 2500 kW. The demand observed during furnace operation is given below:</p> <p>5 minutes : 2940 kVA 7 minutes : 2550 kVA 3 minutes : 2777 kVA</p> <p>If the billing meter is monitoring demand every 15 minutes, calculate the maximum demand registered and also the average PF, during the demand interval.</p>
	<p>Ans :</p> <p>Maximum demand registered $= [2940 * (5/15) + 2550 * (7/15) + 2777 * (3/15)]$ $= [980 + 1190 + 555.4]$ $= 2725.4 \text{ kVA}$</p> <p>PF</p> <p>5 minutes: 2940 KVA $= (2500 / 2940)$ $= 0.85$</p> <p>7 minutes 2550 KVA $= (2500 / 2550)$ $= 0.98$</p> <p>3 minutes 2777 kVA. $= (2500 / 2777)$ $= 0.90$</p> <p>Average PF $= [0.85 *(5/15) + 0.98* (7/15) + 0.9 * (3/15)]$ $= 0.92$</p>
S6	<p>A process plant has installed 4-cell cooling tower, with 45 kW CT fans for each cell and operating at 40 kW at 1450 rpm. As a part of the energy conservation program, the existing fan motors are replaced with two speed motors which would operate at 1450 rpm and 740 rpm. The cooling towers are operated at high speed mode for 5300 hours and at low speed mode for 1800 hours, in a year.</p> <p>Estimate the annual energy savings when compared to operation of fans continuously at a fixed speed of 1450 rpm.</p>
	<p>Ans :</p> <p>Present energy consumption of all 4 fans $= (4 \times 40 \times (5300 + 1800))$ $= 11,36,000 \text{ kWh}$</p> <p>Energy consumption for fans at 1450 rpm for 5300 hours $= (4 \times 40 \times 5300)$ $= 8,48,000 \text{ kWh}$</p> <p>Energy consumption for fans at 740 rpm for 1800 hours $= [(740/1450)^3 \times 40 \times 4 \times 1800]$ $= 38281 \text{ kWh}$</p> <p>Annual savings $= [11,36,000 - (8,48,000+38,281)]$ $= 2,49,719 \text{ kWh}$</p>
S7	<p>Write short notes on any two of the following: (Each 2.5 Marks)</p> <ol style="list-style-type: none"> 1. Integrated Part Load Value (IPLV) for chillers 2. Evaporative Cooling

	3. Heat Pump
	Ans : 1. Integrated Part Load Value (IPLV) for chillers (Page No. 126) 2. Evaporative Cooling (Page No. 136) 3. Heat Pump (Page No. 133)
S8	Write short notes on any two of the following: (Each 2.5 Marks) 1. Solar Heat Gain Coefficient (SHGC) 2. Visible Light Transmittance (VLT) 3. Cool Roof
	Ans : 1. Solar Heat Gain Coefficient (SHGC), (Page No. 272) 2. Visible Light Transmittance (VLT), (Page No. 272) 3. Cool Roof, (Page No. 271)

..... **End of Section - II**

Section – III: LONG DESCRIPTIVE QUESTIONS

Marks: 6 x 10 = 60

- (i) Answer all **Six** questions
- (ii) Each question carries **Ten** marks

L1	<p>A. For each one of the following, mention whether they belong to “Prescriptive Method” or “Whole Building Performance Method”. (5 Marks)</p> <ol style="list-style-type: none"> 1. Compliance by meeting or exceeding specific levels for each individual element of building 2. Allows Trade-off option for building envelope 3. Allows use of energy simulation software 4. Computer model of the proposed design (energy consumption) is compared with Standard Design 5. Compliance if energy use in proposed design is less than energy use in standard design <p>B. Match the Following: (5 Marks)</p> <table border="1" style="width: 100%; border-collapse: collapse; margin-top: 10px;"> <tr> <td style="width: 5%;">1.</td> <td style="width: 45%;">Building envelope</td> <td style="width: 50%;">a) Day lighting of building</td> </tr> <tr> <td>2.</td> <td>Passive solar design strategy</td> <td>b) Exfiltration and Infiltration of air</td> </tr> <tr> <td>3.</td> <td>Visual Light Transmittance</td> <td>c) Roof, walls, windows, skylights, doors and other openings</td> </tr> <tr> <td>4.</td> <td>Weather stripping</td> <td>d) Property of high solar reflectance and emittance</td> </tr> <tr> <td>5.</td> <td>Cool roof</td> <td>e) Cross ventilation</td> </tr> </table>	1.	Building envelope	a) Day lighting of building	2.	Passive solar design strategy	b) Exfiltration and Infiltration of air	3.	Visual Light Transmittance	c) Roof, walls, windows, skylights, doors and other openings	4.	Weather stripping	d) Property of high solar reflectance and emittance	5.	Cool roof	e) Cross ventilation					
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	<p>Ans :</p> <p>A.</p> <ol style="list-style-type: none"> 1. Prescriptive Method 2. Prescriptive Method 3. Whole Building Performance Method 4. Whole Building Performance Method 5. Whole Building Performance Method <p>B.</p> <table border="1" style="width: 100%; border-collapse: collapse; margin-top: 10px;"> <tr> <td style="width: 5%;">1</td> <td style="width: 40%;">Building envelope</td> <td style="width: 10%;">C</td> <td style="width: 45%;">Roof, walls, windows, skylights, doors and other openings</td> </tr> <tr> <td>2</td> <td>Passive solar design strategy</td> <td>E</td> <td>Cross-ventilation</td> </tr> <tr> <td>3</td> <td>Visual Light Transmittance</td> <td>A</td> <td>Day lighting of building</td> </tr> <tr> <td>4</td> <td>Weather stripping</td> <td>B</td> <td>Exfiltration and Infiltration of air</td> </tr> <tr> <td>5</td> <td>Cool roof</td> <td>D</td> <td>Property of high solar reflectance and emittance</td> </tr> </table>	1	Building envelope	C	Roof, walls, windows, skylights, doors and other openings	2	Passive solar design strategy	E	Cross-ventilation	3	Visual Light Transmittance	A	Day lighting of building	4	Weather stripping	B	Exfiltration and Infiltration of air	5	Cool roof	D	Property of high solar reflectance and emittance
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L2	<p>An energy audit was conducted in a large machine shop and the audit report suggested replacing 30 machine motors with energy efficient motors. The loading details of old and new motors are given below:</p>																				

Motor Rating in kW	Operating Load %	Old Motor Efficiency%	New Motor efficiency%	No of motors
7.5	75	86	89	12
11.5	85	88	91	7
15	70	89	92	11

Assuming motor loading in both cases remains same, calculate the annual energy savings, for 4000 hours operation per year.

Ans :

Motor Rating in KW	Operating Load %	Actual Old Motor Load In kW	Actual New Motor Load In kw	Old Motor efficiency	New Motor efficiency	No of motors
7.5	75	$7.5/0.86=8.72$ $=8.72 \times 0.75=6.54$	$7.5/0.89=8.43$ $=8.43 \times 0.75=6.32$	86	89	12
11.5	85	$11.5/0.88=13.07$ $=13.07 \times 0.85=11.11$	$11.5/0.91=12.64$ $=12.64 \times 0.85=10.74$	88	91	7
15	70	$15/0.89=16.85$ $=16.85 \times 0.7=11.79$	$15/0.92=16.30$ $=16.30 \times 0.7=11.41$	89	92	11

Annual Savings for 7.5 KW Motors,
12 numbers, operating 4000 hours

$$= [4,000 (6.54-6.32) \times 12]$$

$$= \mathbf{10,560 \text{ kWh}}$$

Annual Savings for 11 KW Motors,
7 numbers, operating 4000 hours

$$= [4000 (11.11 -10.74) \times 7]$$

$$= \mathbf{10,360 \text{ kWh}}$$

Annual Savings for 15 KW Motors,
11 numbers operating 4000 hours

$$= [4,000 (11.79-11.41) \times 11]$$

$$= \mathbf{16,720 \text{ kWh}}$$

Total annual savings for 30 high efficiency motors

$$= \mathbf{37,640 \text{ kWh}}$$

L3 A 10 MW co-generation plant is operating at a daily load factor of 85 %. Power is generated at 11 KV.

- 35 % of the power generated, is exported to grid, through a 7.5 MVA Transformer with 99 % efficiency.
- 32 % power generated, is supplied to mill motors, at 600 Volts, through a 5 MVA step down transformer, with 98 % efficiency.
- The balance power generated is supplied to other LT Loads and auxiliaries, at 415 Volts, through a 2 MVA transformer, with 98 % efficiency.

	<p>Calculate the following:</p> <ol style="list-style-type: none"> 1) Daily energy exported to grid at 33 KV. 2) Daily mill motors consumption at 600 V. 3) Daily LT loads and auxiliary consumption at 415 V. 4) Daily transformers losses in kWh and % transformers losses <p style="text-align: right;">(Each 2.5 Marks)</p>
	<p>Ans :</p> <p>1.</p> <p>Daily generation = $(10,000 \times 0.85 \times 24)$ = 2,04,000 kWh</p> <p>Daily energy generation for export purpose = $(2,04,000 \times 0.35)$ = 71,400 kWh</p> <p>7.5 MVA transformer loss = $[71,400 - (71,400 \times 0.99)]$ = $(71,400 - 70,686)$ = 714 kWh</p> <p>Net energy export to the Grid at 33 KV level = $(71,400 \text{ kWh} - 714 \text{ kWh})$ = 70,686 kWh</p> <p>2.</p> <p>Daily energy generation for mill motor consumption = $(2,04,000 \times 0.32)$ = 65,280 kWh</p> <p>5 MVA Transformer loss = $[65,280 - (65,280 \times 0.98)]$ = $(65,280 - 63,974.4)$ = 1,306 kWh</p> <p>Net mill Consumption = 63,974 kWh</p> <p>3.</p> <p>Daily generation for LT loads & Auxiliary consumption = $(2,04,000 \times 0.33)$ = 67,320 kWh</p> <p>2MVA Transformer loss = $[67320 - (67320 \times 0.98)]$ = $67,320 - 65,974$ = 1,346 kWh</p> <p>Net LT loads & Auxiliary Consumption = 65,974 kWh</p> <p>4.</p> <p>Transformers losses = $(714 + 1306 + 1346)$ = 3,366 kWh day</p> <p>% transformers losses = $(3,366 / 2,04,000) \times 100$ = 1.65 %</p> <p>(Or)</p> <p>To meet the plant LT loads and co-gen auxiliary load, the transformer capacity should be more than 2 MVA.</p>

L4	<p>A small machine shop has installed 220 cfm screw compressor to meet air requirement for various operation. The operating details are given below:</p> <table border="1" style="margin-left: auto; margin-right: auto;"> <thead> <tr> <th>Shift reference (8 hrs/ Shift)</th> <th>Load time in sec</th> <th>Un-Load time in sec</th> </tr> </thead> <tbody> <tr> <td>I</td> <td>60</td> <td>10</td> </tr> <tr> <td>II</td> <td>45</td> <td>25</td> </tr> <tr> <td>III</td> <td>25</td> <td>45</td> </tr> </tbody> </table> <p>Load Power = 37 KW Un-load power = 11 KW</p> <p>Calculate the following:</p> <ol style="list-style-type: none"> Energy loss per day (4 Marks) Shift wise average air requirement in cfm (2 Marks) The plant has proposed to install a VFD for the compressor. Calculate the energy savings after installing the VFD operated compressor, if the VFD loss is 3 % of load power. (4 Marks) 	Shift reference (8 hrs/ Shift)	Load time in sec	Un-Load time in sec	I	60	10	II	45	25	III	25	45
Shift reference (8 hrs/ Shift)	Load time in sec	Un-Load time in sec											
I	60	10											
II	45	25											
III	25	45											
	<p>Ans :</p> <p>Ist shift consumption = $((60 / 70) \times 37) + (10 / 70) \times 11) \times 8$ = $(31.71+1.57) \times 8$ = 266.24 kWh</p> <p>IInd shift consumption = $((0.64 \times 37 + 0.36 \times 11) \times 8)$ = $(23.68 + 3.96) \times 8$ = 221.12 kWh</p> <p>IIIrd shift consumption = $((0.36 \times 37 + 0.64 \times 11) \times 8)$ = $(13.32 + 7.04) \times 8$ = 162.88 kWh</p> <p>Daily Total Energy consumption = $(266.24 + 221.12 + 162.88)$ = 650.24 kWh</p> <p>Daily Energy loss due to unloading = $(1.57 + 3.96 + 7.04) \times 8$ = 100.56 kWh</p> <p>Daily load cycle Energy consumption = $(650.24 - 100.56)$ = 549.68 kWh</p> <p>Daily energy consumption with VFD = $(549.68 / 0.97)$ = 566.68 kWh</p>												

	<p>Daily Energy loss due to VFD = (566.68 – 549.68) = 17 kWh</p> <p>Daily Net Energy savings with VFD compressor = (100.56 – 17) = 83.56 kWh</p> <p>Ist shift air requirement = (0.86 x 220) = 189.2 cfm</p> <p>IInd shift air requirement = (0.64 x 220) = 140.8 cfm</p> <p>IIIrd shift air requirement = (0.36 x 220) = 79.2 cfm</p>
L5	<p>(a) What is L/G ratio and how it is useful in operation of a cooling tower ? (3 Marks)</p> <p>(b) What are the functions of fill media in a cooling tower? (3 Marks)</p> <p>(c) Calculate the L/G ratio for the cooling tower given the following: (4 Marks)</p> <p>Water Flow = 4540 m³/hour Approach = 4.45 °C Air entering enthalpy at 26.67 °C = 24.17 kcal/kg Air leaving enthalpy at 37.8 °C = 39.67 Kcal/kg Hot water temperature = 47.77 °C Cold water temperature = 31.11°C</p>
	<p>Ans :</p> <p>a) Page 205</p> <p>(b) Page 209</p> <p>c)</p> <p>$L / G = (h_2 - h_1) / (T_1 - T_2)$ $L (47.77 - 31.11) = G (39.67 - 24.17)$ $L / G \text{ Ratio} = (39.67 - 24.17) / (47.77 - 31.11)$ $= 0.93$</p>

